DATA SHEET

RM14/I
RM cores and accessories

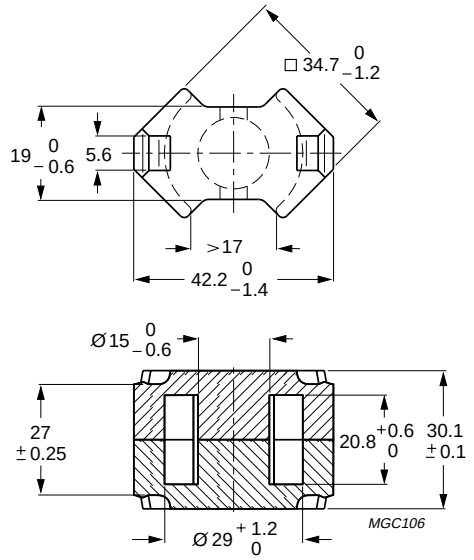
Supersedes data of February 2002 2004 Sep 01

FERROXCUBE
A YAGEO COMPANY

CORE SETS

Effective core parameters

SYMBOL	PARAMETER	VALUE	UNIT
Σ(l/A)	core factor (C1)	0.353	mm^{-1}
V_e	effective volume	13900	mm^3
l_e	effective length	70.0	mm
A_e	effective area	198	mm^2
A_{min}	minimum area	168	mm^2
m	mass of set	≈ 69	g



Dimensions in mm.

Fig.1 RM14/I core set.

Core sets for general purpose transformers and power applications

Clamping force for A_L measurements, 80 ±20 N.

GRADE	A_L (nH)	μ_e	AIR GAP (μm)	TYPE NUMBER
3C90	250 ±3%	≈ 70	≈ 1270	RM14/I-3C90-A250
	315 ±3%	≈ 89	≈ 950	RM14/I-3C90-A315
	400 ±3%	≈ 113	≈ 710	RM14/I-3C90-A400
	630 ±5%	≈ 177	≈ 410	RM14/I-3C90-A630
	1000 ±5%	≈ 281	≈ 240	RM14/I-3C90-A1000
	6600 ±25%	≈ 1850	≈ 0	RM14/I-3C90
3C94	250 ±3%	≈ 70	≈ 1270	RM14/I-3C94-A250
	315 ±3%	≈ 89	≈ 950	RM14/I-3C94-A315
	400 ±3%	≈ 113	≈ 710	RM14/I-3C94-A400
	630 ±5%	≈ 177	≈ 410	RM14/I-3C94-A630
	1000 ±5%	≈ 281	≈ 240	RM14/I-3C94-A1000
	6600 ±25%	≈ 1850	≈ 0	RM14/I-3C94
3C96 des	5700 ±25%	≈ 1600	≈ 0	RM14/I-3C96
3F3	250 ±3%	≈ 70	≈ 1270	RM14/I-3F3-A250
	315 ±3%	≈ 89	≈ 950	RM14/I-3F3-A315
	400 ±3%	≈ 113	≈ 710	RM14/I-3F3-A400
	630 ±5%	≈ 177	≈ 410	RM14/I-3F3-A630
	1000 ±5%	≈ 281	≈ 240	RM14/I-3F3-A1000
	5700 ±25%	≈ 1600	≈ 0	RM14/I-3F3

Properties of core sets under power conditions

GRADE	B (mT) at	CORE LOSS (W) at			
	H = 250 A/m; f = 25 kHz; T = 100 °C	f = 25 kHz; $\hat{B}$ = 200 mT; T = 100 °C	f = 100 kHz; $\hat{B}$ = 100 mT; T = 100 °C	f = 100 kHz; $\hat{B}$ = 200 mT; T = 100 °C	f = 400 kHz; $\hat{B}$ = 50 mT; T = 100 °C
3C90	≥315	≤ 1.67	≤ 1.76	–	–
3C94	≥315	–	≤ 1.4	≤ 7.4	–
3C96	≥340	–	≤ 1.1	≤ 5.6	≤ 2.6
3F3	≥315	–	≤ 1.55	–	≤ 2.65

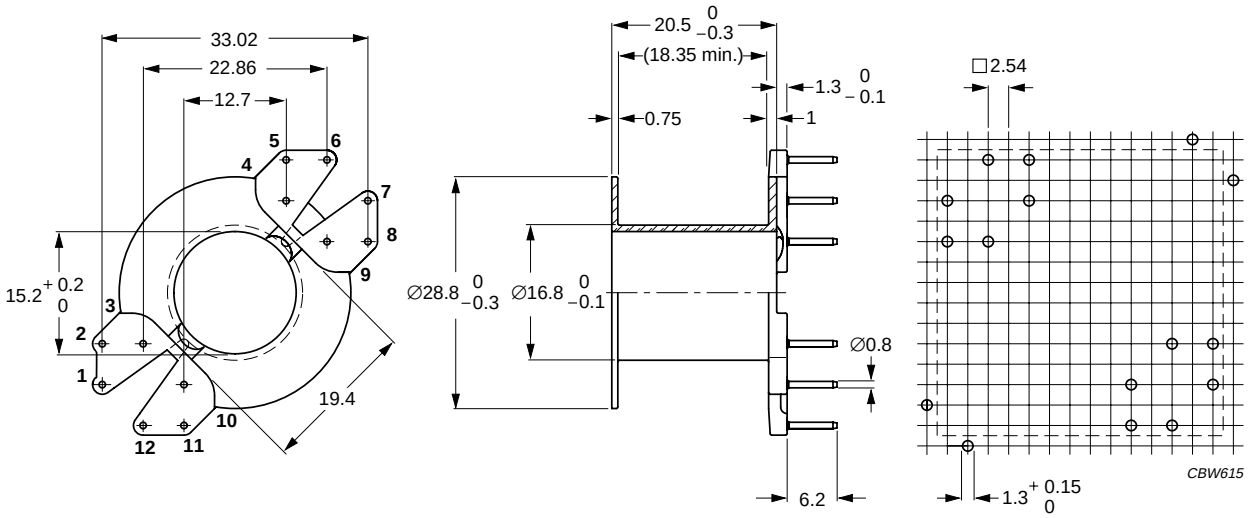
Properties of core sets under power conditions (continued)

GRADE	B (mT) at	CORE LOSS (W) at			
	H = 250 A/m; f = 25 kHz; T = 100 °C	f = 500 kHz; $\hat{B}$ = 50 mT; T = 100 °C	f = 500 kHz; $\hat{B}$ = 100 mT; T = 100 °C	f = 1 MHz; $\hat{B}$ = 30 mT; T = 100 °C	f = 3 MHz; $\hat{B}$ = 10 mT; T = 100 °C
3C90	≥320	–	–	–	–
3C94	≥320	–	–	–	–
3C96	≥340	≤ 5.2	–	–	–
3F3	≥315	–	–	–	–

COIL FORMERS

General data

PARAMETER	SPECIFICATION
Coil former material	phenolformaldehyde (PF), glass reinforced, flame retardant in accordance with *"UL 94V-0"*; UL file number E167521(M)
Pin material	copper-tin alloy (CuSn), tin-lead alloy (SnPb) plated, transition to lead-free (Sn) ongoing
Maximum operating temperature	180 °C, *"IEC 60085"*, class H
Resistance to soldering heat	*"IEC 60068-2-20"*, Part 2, Test Tb, method 1B, 350 °C, 3.5 s
Solderability	*"IEC 60068-2-20"*, Part 2, Test Ta, method 1



Dimensions in mm.

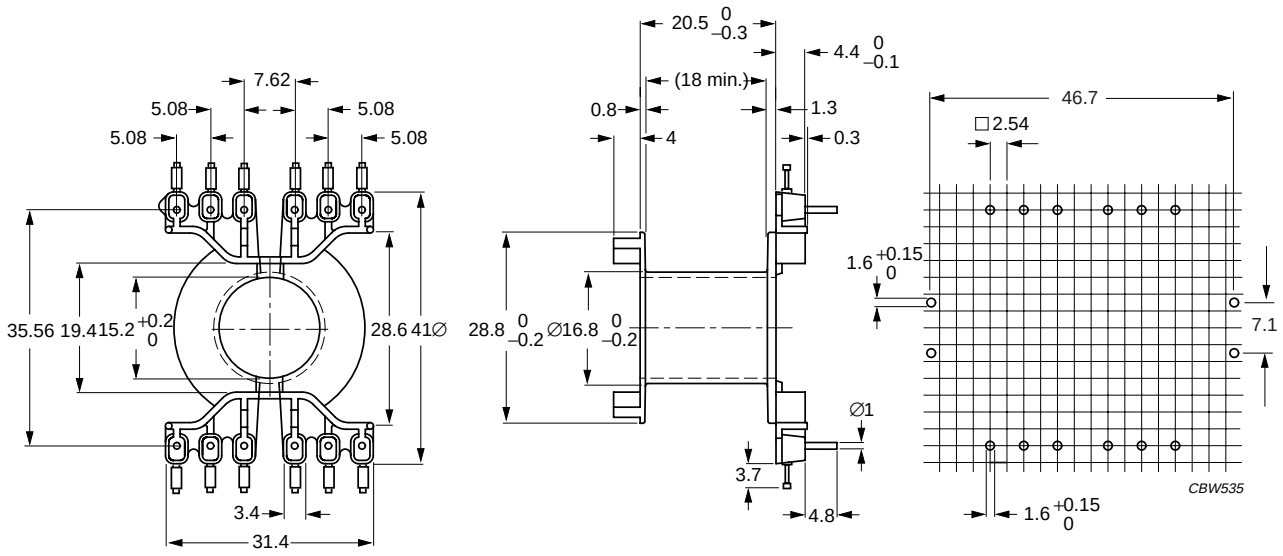
Fig.2 RM14/I coil former; 12-pins.

Winding data for 12-pins RM14/I coil former

NUMBER OF SECTIONS	NUMBER OF PINS	PIN POSITIONS USED	AVERAGE LENGTH OF TURN (mm)	WINDING AREA (mm^2)	WINDING WIDTH (mm)	TYPE NUMBER
1	10	1, 2, 3, 4, 6, 7, 9, 10, 11, 12	71	112	18.4	CSV-RM14-1S-10P
1	12	all	71	112	18.4	CSV-RM14-1S-12P

General data

PARAMETER	SPECIFICATION
Coil former material	polybutyleneterephtalate (PBT), glass-reinforced, flame retardent in accordance with *"UL 94V-0"*; UL file number E45329(R)
Pin material	copper-tin alloy (CuSn), tin-lead alloy (SnPb) plated, transition to lead-free (Sn) ongoing
Maximum operating temperature	155 °C, *"IEC 60085"*, class F
Resistance to soldering heat	*"IEC 60068-2-20"*, Part 2, Test Tb, method 1B, 350 °C, 3.5 s
Solderability	*"IEC 60068-2-20"*, Part 2, Test Ta, method 1



Dimensions in mm.

Fig.3 RM14/I coil former; 12-pins (DIL).

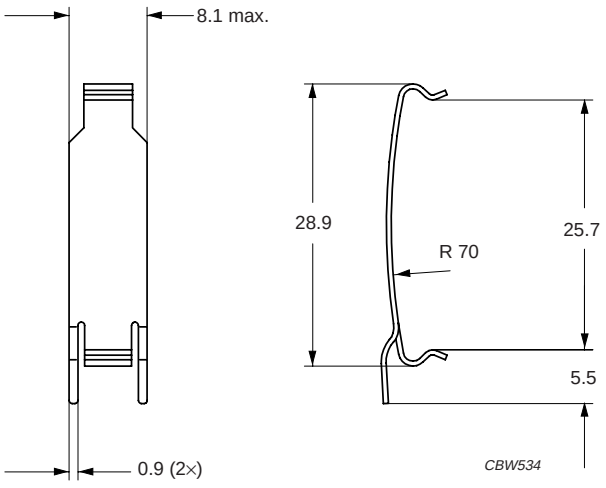
Winding data for 12-pins RM14/I coil former (DIL)

NUMBER OF SECTIONS	AVERAGE LENGTH OF TURN (mm)	WINDING AREA (mm^2)	WINDING WIDTH (mm)	TYPE NUMBER
1	71	111	18.0	CPV-RM14/I-1S-12PD

MOUNTING PARTS

General data mounting clip with earth pin

ITEM	SPECIFICATION
Clamping force	≈40 N
Clip material	stainless steel
Clip plating	tin-lead alloy (SnPb), transition to lead-free (Sn) ongoing
Solderability	*"IEC 60068-2-20"*, Part 2, Test Ta, method 1
Type number	CLI/P-RM14/I



Dimensions in mm.

Fig.4 Mounting clip for RM14/I.

DATA SHEET STATUS DEFINITIONS

DATA SHEET STATUS	PRODUCT STATUS	DEFINITIONS
Preliminary specification	Development	This data sheet contains preliminary data. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.
Product specification	Production	This data sheet contains final specifications. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.

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PRODUCT STATUS DEFINITIONS

STATUS	INDICATION	DEFINITION
Prototype	prot	These are products that have been made as development samples for the purposes of technical evaluation only. The data for these types is provisional and is subject to change.
Design-in	des	These products are recommended for new designs.
Preferred		These products are recommended for use in current designs and are available via our sales channels.
Support	sup	These products are **not** recommended for new designs and may not be available through all of our sales channels. Customers are advised to check for availability.